



# HDPE Pressure-Rated Pipe

## Large Diameter IPS Sizing Chart

IPS Size	Avg. OD	SDR PSI	7 335	7.3 320	9 250	11 200	13.5 160	15.5 139	17 130	19 110	21 100	26 80	32.5 65
18	18	Min Wall	2.571	2.466	2.00	1.636	1.333	1.161	1.059	0.947	0.857	0.692	0.554
		Avg ID	12.549	12.77	13.76	14.532	15.174	15.54	15.755	15.992	16.183	16.533	16.826
		Weight p/ft	53.947	52.085	43.513	36.411	30.217	26.59	24.391	21.967	19.981	16.293	13.139
20	20	Min Wall	2.857	2.739	2.222	1.818	1.482	1.290	1.177	1.053	0.952	0.769	0.615
		Avg ID	13.943	14.19	15.289	16.146	16.86	17.26	17.507	17.768	17.982	18.37	18.696
		Weight p/ft	66.602	64.302	53.719	44.951	37.305	32.827	30.113	27.12	24.667	20.115	16.221
22	22	Min Wall	3.1429	—	2.444	2.00	1.629	—	1.294	1.158	1.048	0.846	0.677
		Avg ID	15.337	—	15.337	17.76	18.544	—	19.257	19.545	19.778	20.206	20.565
		Weight p/ft	80.588	—	65.001	54.391	45.14	—	36.437	32.816	29.847	24.339	19.627
24	24	Min Wall	3.429	3.288	2.667	2.182	1.778	1.548	1.412	1.263	1.143	0.923	0.739
		Avg ID	16.732	17.03	18.346	19.374	20.231	20.72	21.007	21.322	21.577	22.043	22.435
		Weight p/ft	95.906	92.595	77.356	64.73	53.719	47.271	43.362	39.053	35.521	28.966	23.358
26	26	Min Wall	—	—	2.889	2.364	1.926	1.677	1.529	—	1.238	1.000	0.800
		Avg ID	—	—	19.876	20.989	21.917	22.444	22.758	—	23.375	23.88	24.304
		Weight p/ft	—	—	92.535	77.44	64.261	56.532	51.856	—	42.486	34.648	27.940

United Poly Systems Pressure Pipe is manufactured to the following standards: ASTM D3035, AWWA C901/C906, F714, D2513, F2619, NSF 61

All UPS products are manufactured in the USA





# HDPE Pressure-Rated Pipe

## Large Diameter DIPS Sizing Chart

DIPS Size	Avg. OD	SDR PSI	7 335	7.3 320	9 250	11 200	13.5 160	15.5 139	17 130	19 110	21 100	26 80	32.5 65
18	19.5	Min Wall Avg ID Weight p/ft	2.786 13.594 63.318	2.671 13.837 61.123	2.167 14.907 51.074	1.773 15.742 42.738	1.444 16.438 35.453	1.258 16.833 31.205	1.147 17.068 28.625	1.026 17.324 25.774	0.929 17.531 23.460	0.750 17.910 19.122	0.600 18.228 15.420
20	21.6	Min Wall Avg ID Weight p/ft	3.086 15.058 77.690	2.959 15.327 75.004	2.400 16.512 62.659	1.964 17.437 52.440	1.600 18.208 43.513	1.394 18.646 38.301	1.271 18.906 35.134	1.137 19.190 31.637	1.029 19.419 28.783	0.831 19.839 23.469	0.665 20.191 18.931
24	25.8	Min Wall Avg ID Weight p/ft	3.686 17.986 112.970	3.534 18.307 109.056	2.867 19.723 91.123	2.345 20.828 76.229	1.911 21.748 63.270	1.665 22.271 55.693	1.518 22.583 51.086	1.358 22.921 46.002	1.229 23.195 41.852	0.992 23.696 34.107	0.794 24.117 27.517

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